

Work Order ID 55707

January 28, 2010 10:41:59 AM



Page 1

Item ID: D3943-051

Accept

Revision ID:

Item Name: Handle Assembly

Start Date: 1/29/2010 Start Qty: 6.00



Required Date: 2/22/2010 Req'd Qty: 6.00



Reference:

Approvals: Process Plan: MFDate: 10-1-28 Tooling:

Date:

Run

Start



QC:

Date: _____ SPC (Y/N):

Date:

Stop



Cust Item ID:

Customer:

Sequence ID/
Work Center IDOperation
Description

Draw Nbr

Revision Nbr

D3943

B

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

100

Weld per dwg A/R Steel rod Batch: M108350 0.00

Large Fab

Memo

0.00

EL10-2-17⑥

Large Fab

Assemble with handle as per dwg

110

QC5- Inspect part completeness to step on W/O



QC

Quality Control

Memo

0.00

5/10/22⑥

120

QC9- Inspect visual per QSI004- Fusion Welds



QC

Quality Control

Memo

0.00

⑥BE 10/02/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55707

January 28, 2010 10:41:59 AM



Page 2

Item ID: D3943-051

Accept



Setup

Start



Revision ID:

Item Name: Handle Assembly

Start Date: 1/29/2010 Start Qty: 6.00



Required Date: 2/22/2010 Req'd Qty: 6.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run

Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop



Sequence ID/

Work Center ID

130



SprayPaint

Spray Painting

Operation
Description

Spray Painting per QSI005 4.2

Set Up/
Run Hours

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

PowderCoat

M113544

Memo

0.00

Start time 3:35pm

X6 *✓*

Temp 320°F

Fintime 3:55pm

140



QC

Quality Control

QC14- Inspect Spray Paint

0.00

Memo

0.00

BL10-3-9

6 *✓*

150



Packaging

Packaging

Identify as per dwg & Stock Location: *w/o*

0.00

Memo

55706

0.00

55706

Q2 10-3-15 X6

Work Order ID 55707

January 28, 2010 10:41:59 AM



Page 3

Item ID: D3943-051

Accept

Revision ID:

Item Name: Handle Assembly

Start Date: 1/29/2010 Start Qty: 6.00



Required Date: 2/22/2010 Req'd Qty: 6.00



Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

160



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10/03/10 J

Memo

0.00

10-3-14
J

Picklist Print

Page 1

January 28, 2010 10:41:59 AM

Work Order ID: 55707



Parent Item: D3943-051



Parent Item Name: Handle Assembly

Start Date: 1/29/2010

Required Date: 2/22/2010

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3943-5		Manufactured	No			100	Each	3.0000	6.0000	3	
---------	--	--------------	----	--	--	-----	------	--------	--------	---	--

Plate											
-------	--	--	--	--	--	--	--	--	--	--	--

Warehouse

Location

Main Warehouse

ST
52979

Loc Qty

Loc Code

3
3
Each
28.0000
12.0000



B55711

EL 10-2-10

D3943-7		Manufactured	No			100	Each	28.0000	12.0000	3	
---------	--	--------------	----	--	--	-----	------	---------	---------	---	--

Stud										
------	--	--	--	--	--	--	--	--	--	--

Warehouse

Location

Main Warehouse

ST
48337
52278
52980

Loc Qty

Loc Code

28
2
2
24

EL 10-2-10

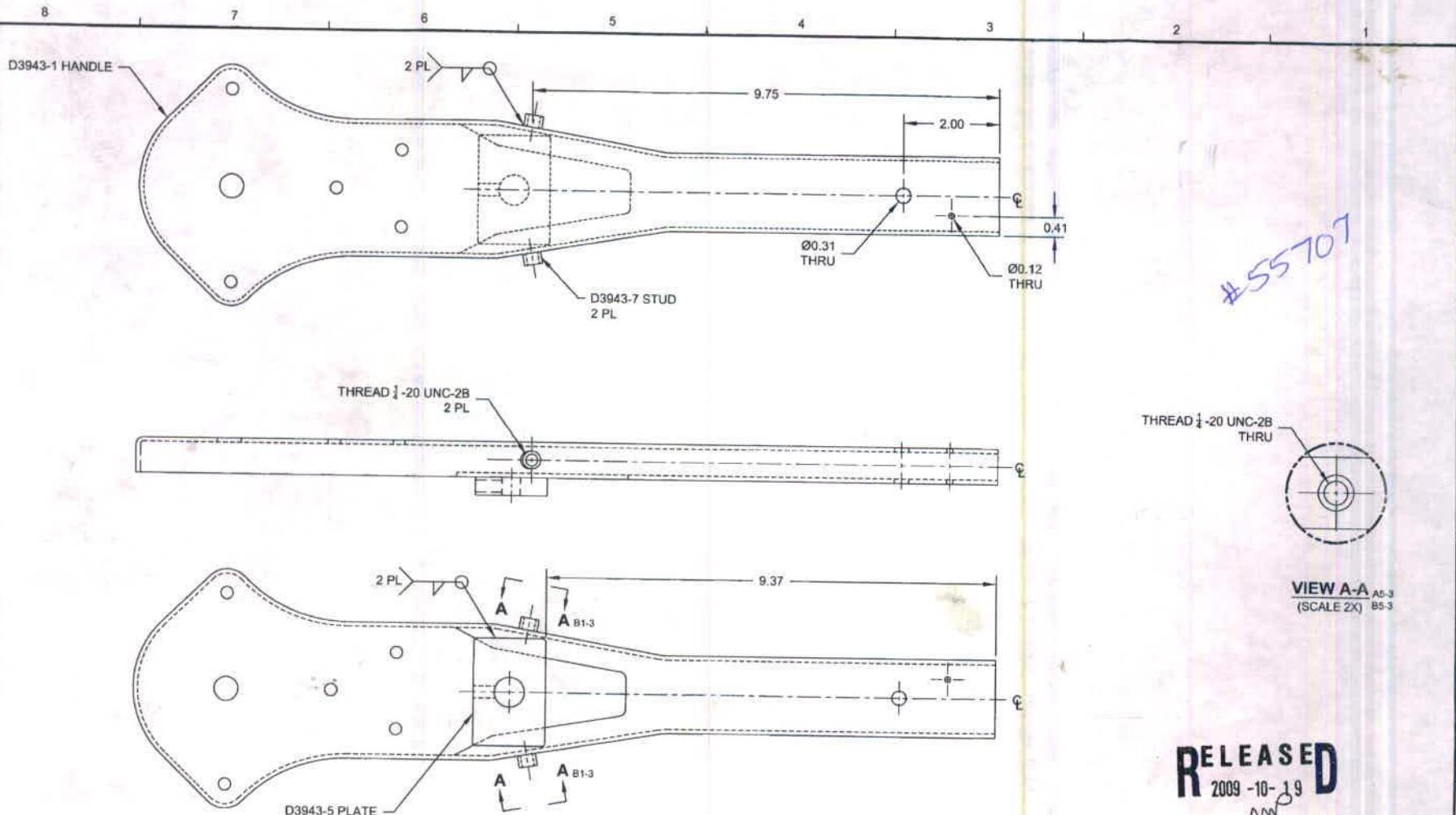
13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3943-051 HANDLE ASSEMBLY

NOTES -051:

- 1) MATERIAL: N/A
- 2) FINISH: SPRAY PAINT YELLOW WITH BERTRAND CG103IB PER DART QSI 005 4.2 \triangle
- 3) TOLERANCES: X.XX DIMENSIONS ± 0.06 ALL OTHERS PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) MASK ALL THREADS PRIOR TO POWDER COATING

RELEASED
2009-10-19
MM

DEO ATTACHED

DESIGN	DSTOW / AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>MM</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>MM</i>	D3943	SHEET 3 OF 5
APPROVED	<i>MM</i>	TITLE	SCALE
DE APPR.	<i>MM</i>	GROSS WEIGHT TOW CRANK ASSY	NTS
DATE	09.10.15	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
		THE DOCUMENT IS PROPRIETARY CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DRAWING NO. D3943	TITLE REV. B GROSS WEIGHT TOW CRANK ASSY		DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3943-B-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED		MFG. APPR.		APPROVED	<i>MP</i>	DE APPR. N/A
DATE 09.10.30	DATE 09.10.30		DATE 09/11/04		DATE 09/10/30		DATE

SHEET 1 PARTS LIST MODIFY ITEM 43 AS SHOWN:

IS:

43	3		HX-16	SOCKET HEAD CAP SCREW 1/2-20 UNC X 1.0 LG	HASKINS
----	---	--	-------	---	---------

WAS:

43	3		HX-15	SOCKET HEAD CAP SCREW 1/2-20 UNC X 1.0 LG	HASKINS
----	---	--	-------	---	---------

RELEASED
2009-11-18
MP

REASON: DRAFTING ERROR

